

Work Order ID 72480

Tuesday, July 26, 2011 11:49:18 AM

Page 1

Item ID: D205-633-023

Accept

Revision ID:

Item Name: Heli Access Step LH Extended High Gear (31")

Start Date: 7/26/2011 Start Qty: 3.00

Required Date: 7/29/2011 Req'd Qty: 3.00

Reference: - Rework

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

Draw Nbr

Revision Nbr

DSI9300

Rev B

0.00

100



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD205-633-023 CHG001

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

PULL FROM STOCK:
1 X D205-633-023 B36494
2 X D205-633-023 B38238

ADD TO EACH KIT
1 X D2565-211 B
PER NCR 11-628

7220

DART
Dart Aerospace Ltd.
1270 ABERDEEN ST.
HAWKESBURY, ONT. CANADA K6A 1K7

TO APPROVAL # 09-89
TEL: 1-613-632-5200

P/N	D205-633-023	CHG	CHG001
DESC.	Heli-Access-Step, LH	STC	SH96-57
LOT	B38238	STC	SR00592/3NY
MODEL	Bell 205/212/214/412	STC	SR00594NY

MADE IN CANADA 02729-1

W 11 07 28 (3)

Pull 7/28

DART
Dart Aerospace Ltd.
1270 ABERDEEN ST.
HAWKESBURY, ONT. CANADA K6A 1K7

TO APPROVAL # 09-89
TEL: 1-613-632-5200

P/N	D205-633-023	CHG	CHG001
DESC.	Heli-Access-Step, LH	STC	SH96-57
LOT	B36494	STC	SR00592/3NY
MODEL	Bell 205/212/214/412	STC	SR00594NY

MADE IN CANADA 02729-1

DART
Dart Aerospace Ltd.
1270 ABERDEEN ST.
HAWKESBURY, ONT. CANADA K6A 1K7

TO APPROVAL # 09-89
TEL: 1-613-632-5200

P/N	D205-633-023	CHG	CHG001
DESC.	Heli-Access-Step, LH	STC	SH96-57
LOT	B38238	STC	SR00592/3NY
MODEL	Bell 205/212/214/412	STC	SR00594NY

MADE IN CANADA 02729-1

Work Order ID 72480

Tuesday, July 26, 2011 11:49:18 AM



Page 2

Item ID: D205-633-023

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli Access Step LH Extended High Gear (31")

Start Date: 7/26/2011 Start Qty: 3.00



Cust Item ID:

Required Date: 7/29/2011 Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

W 11 07 28 (3)

130

Packaging

0.00



Packaging

Memo

0.00

Packaging

RE-PACKAGE USING NEW B/N
NEW LABELS REQ'D
Identify and pack for shipping as per PPP D205-633-
023 Location: _____ PPP Rev: _____

CHG 001

11/17/25 (3)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

- 11/17/29 (3)

11/17/29 (3)

Picklist Print

Tuesday, July 26, 2011 11:49:15 AM

Page 1

Work Order ID: 72480

Parent Item: D205-633-023

Parent Item Name: Heli Access Step LH Extended High Gear (31")

Start Date: 7/26/2011

Required Date: 7/29/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A new issue Rev B dwg 07-11-19 DD verified by:EC Ipp RevB
11.07.26 per NCR 11-628 EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D205-633-023

Manufactured

No

Each

0.0000

3

Heli Access Step LH Extended High Gear (31")

D2565-211

Manufactured

No

Each

10.0000

3

Strut

Location

Loc Qty

Loc Code

ST253

10

70200

10

70200

Handwritten notes:
3822 3823 20
3849514
Comp

List Lots

Tuesday, July 26, 2011 10:59:27 AM

Page 1 of 1

Criteria : Item ID: d205-633-023 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D205-633-023 Heli Access Step LH Extended High Gear (31")	Main Warehouse FG070	36494	7/5/2011	1.0000	QC21	CHG001	
	Main Warehouse FG070	38238	3/12/2010	2.0000	QC21	CHG001	
		Total:		3.0000			

72480

Non-Conformance Report				NCR 11-628	
Raised by: M. BOCCIAVATE		Source: CUSTOMER COMPLAINT CWL - FINE		Sheet No. ____ of ____	
Non-Conforming Dept./Supplier: PRODUCTION ENG.				Date: MAY 27, 2011	
Product/Service: D205-633-0231-024				Priority: HIGH LOW	
Area of Standard: QSI		Section A Description of Non-Conformance:			
QSP		SEE ATTACHED			
QSPM					
Documents:					
P/O					
Invoice					
W/O					
Batch No.					
TSR		Root Cause: B/U'S B46937 & B46940 WERE RE-STOCKED.			
Drawing		MAYBE THE D2565-211 WERE CHITED DOWN PROCEED?			
		Forward to Director, Quality Assurance on completion of Section A			
DQA: Section B: Indicate who is responsible for creating C/A, and a completion date. Section C: Indicate who will verify completion of C/A.					
Section B Corrective Action		Responsible for Investigation/CA: C LACELLE To be done by: 11.06.30			
No	Initial	Action Description	Responsible	Due date	Sign/Date
1	MB	ISSUE RA111234 FOR D3165-1 TO RETURN TO DAS	MB	11.05.27	
2	MB	ISSUE NO CHARGE FOR QTY(2) D2565-211.	MB	11.05.27	
3	MB	INVESTIGATE / ENSURE D2565-211 IS INCLUDED IN ROUTINGS OF D205-633-0231-024	LL	11.06.03	
			CL/DD		
4	LL	Ensure all B/U'S ARE STOCKED WITH 1 each D2565-211			
5	LL	Ensure all M/R IS updated to include 1x D2565-211			
Preventive Action Required: NO YES # _____			Fault Category: _____		
Section C Verification of C/A		Responsible for Verification of CA: _____			
No	Verification Method	Sign	Date	Forward to DQA on Completion of Verification	
QA Purposes only				N/C Closed Date _____	

5.2 D205-633-021/-022/-023/-024/-025/-026 Heli-Access Step
(Simplex Model 304 Fire Attack Tank Compatible)

QTY -021	QTY -022	QTY -023	QTY -024	QTY -025	QTY -026	Part Number	Description
X						D205-633-021	Heli-Access-Step™ (LH), High Gear
	X					D205-633-022	Heli-Access-Step™ (RH), High Gear
		X				D205-633-023	Heli-Access-Step™ (LH), Extended High Gear (31")
			X			D205-633-024	Heli-Access-Step™ (RH), Extended High Gear (31")
				X		D205-633-025	Heli-Access-Step™ (LH), Extended High Gear (39")
					X	D205-633-026	Heli-Access-Step™ (RH), Extended High Gear (39")
4	4	4	4	4	4	D2022-101	SPACER
2	2	2	2	2	2	D2022-103	SPACER
				1	1	D2562-005	STRUT
1	1					D2562-011	STRUT
		1	1			D2562-013	STRUT
1		1		1		D2563	WELDMENT ASSEMBLY
1	1					D2565-101	STRUT
1	1					D2565-103	STRUT
1	1					D2565-105	STRUT
1	1					D2565-107	STRUT
1	1					D2565-109	STRUT
*1	*1					D2565-111	STRUT
		1	1			D2565-201	STRUT
		1	1			D2565-203	STRUT
		1	1			D2565-205	STRUT
		1	1			D2565-207	STRUT
		1	1			D2565-209	STRUT
		*1	*1			D2565-211	STRUT
				1	1	D2565-301	STRUT
				1	1	D2565-303	STRUT
				1	1	D2565-305	STRUT
				1	1	D2565-307	STRUT
				1	1	D2565-309	STRUT
				*1	*1	D3165-1	SUPPORT ARM
1	1					D3437-041	AFT STRUT ASSEMBLY
		1	1			D3437-043	AFT STRUT ASSEMBLY
				1	1	D3437-045	AFT STRUT ASSEMBLY
	1		1		1	D3438-042	WELDMENT ASSEMBLY
1	1	1	1	1	1	AN4-5A	BOLT
4	4	3	3	3	3	AN4-6A	BOLT
1	1	1	1	1	1	AN4-7A	BOLT
1	1					AN4-11A	BOLT
		1	1	1	1	AN4-12A	BOLT
1	1	1	1	1	1	AN4-14A	BOLT
1	1	1	1	1	1	AN44-7A	EYEBOLT
1	1	1	1	1	1	AN5-14A	BOLT
16	16	14	14	14	14	AN960JD416	WASHER
3	3	3	3	3	3	AN960JD516	WASHER
8	8	7	7	7	7	MS21042L4	NUT (or MS21042-4)
2	2	2	2	2	2	MS21042L5	NUT (or MS21042-5)

* ONLY INSTALLED IF TANK IS REMOVED

• COPYRIGHT © 2002 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: B

Date: 07.08.21